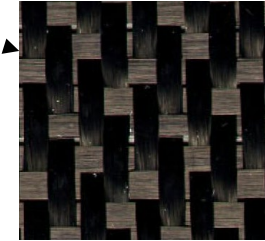
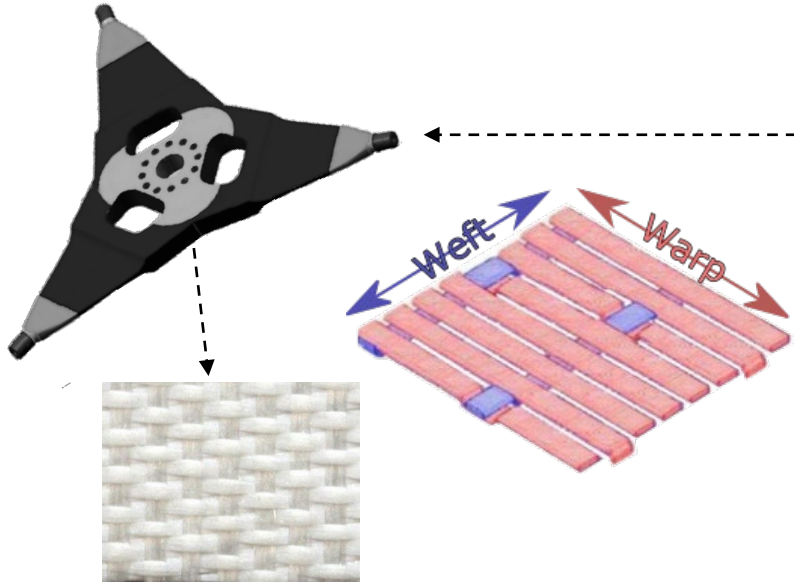


# Quasi-isotropic laminates, fiber failure or delamination ?

**Christian HOCHARD**

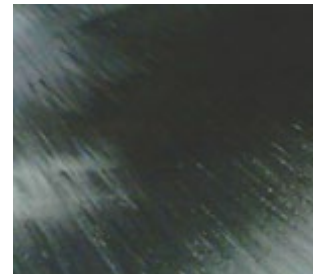
AMU (Aix Marseille University) – LMA (Laboratory of Mechanics and Acoustics)  
France



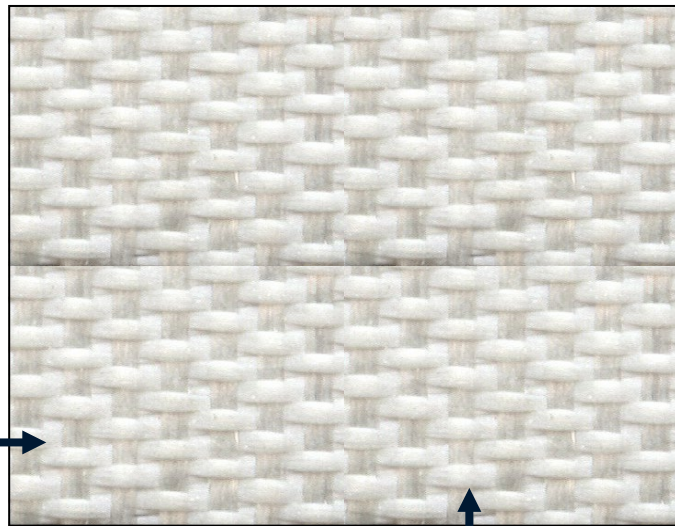
- **Glass/Epoxy Unbalanced Woven** : 1055 /M42ST

- **Carbone/PEEK Balanced Woven** : T300J/PEEK

- **Carbone/Epoxy UD (and woven)** : UD150/CHS/M10R



Woven ply = 2 UD plies  
(Hochard 2004)



83 % fibres in the  
warp direction

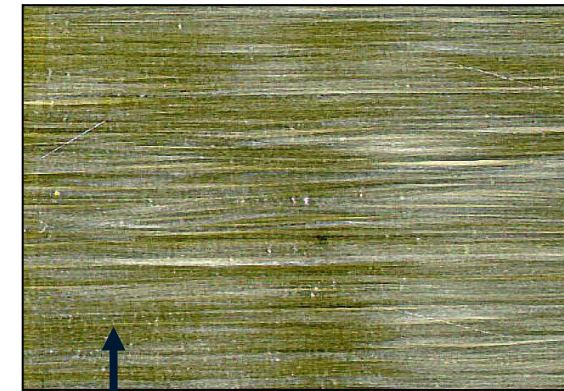
17 % fibres in the  
weft direction

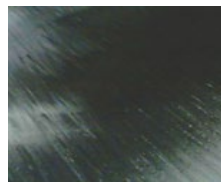
Same strain

83 % UD at 0°



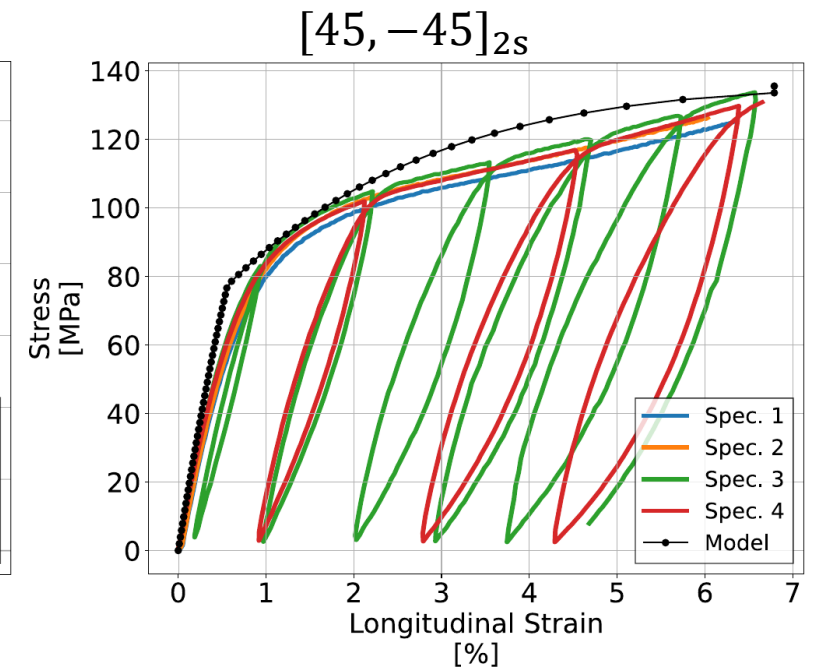
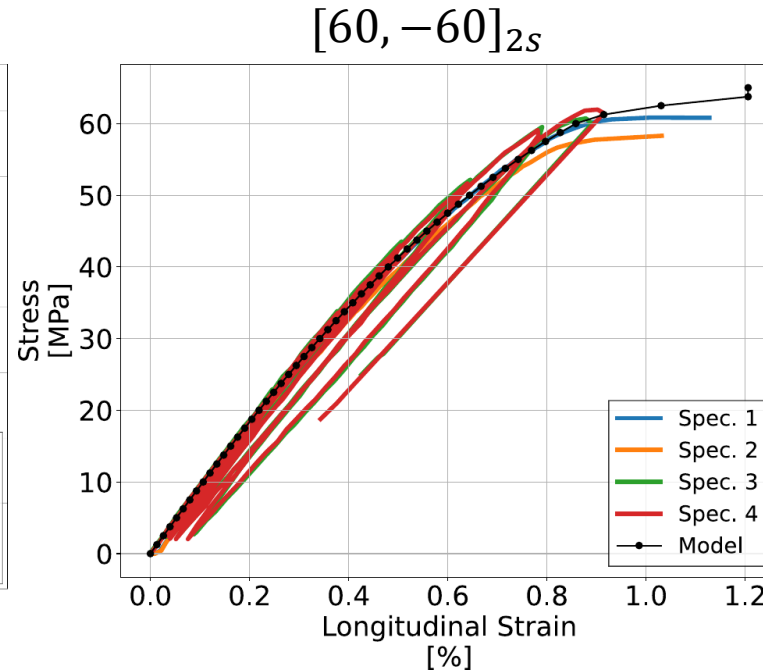
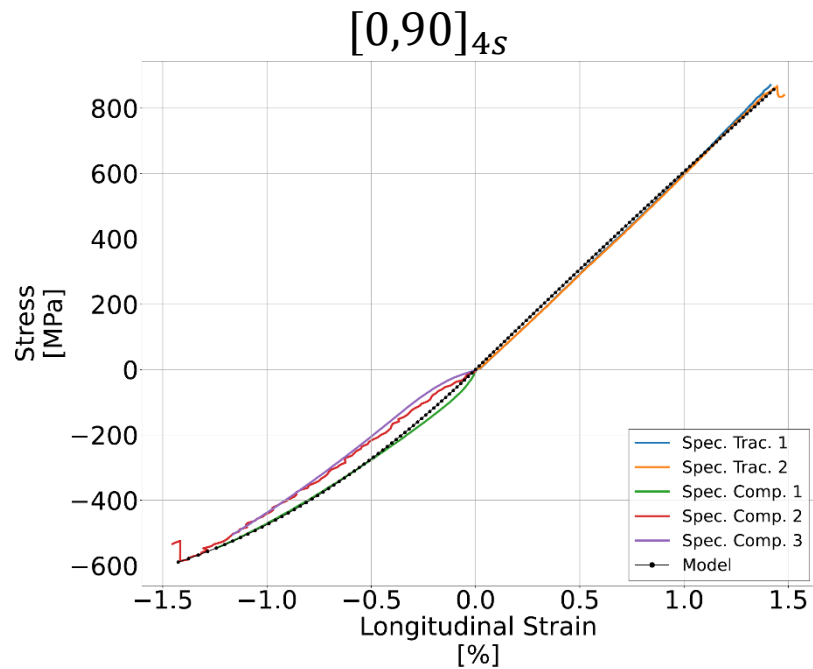
17 % UD at 90°



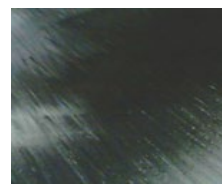


# LMA Damage model: Identification on Unidirectional Carbon/Epoxy

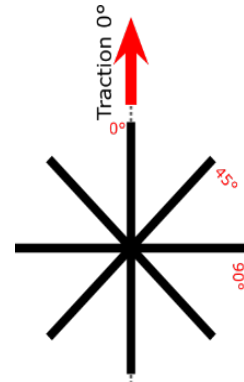
- Identification of LMA damage model parameters



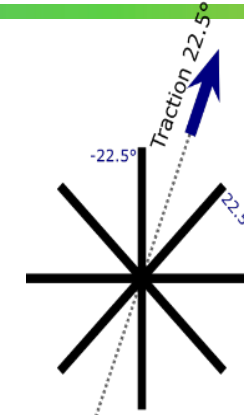
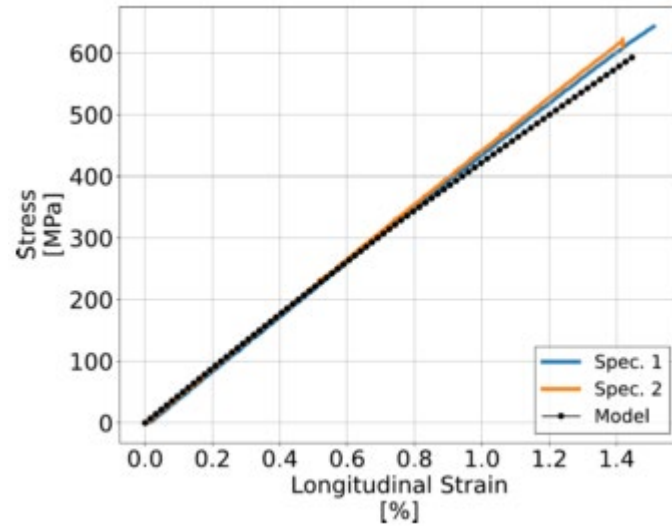
$E_1^{*UD}$	$E_2^{*UD}$	$G_{12}^{*UD}$	$\nu_{12}$	$\gamma$	$\sigma_{tens}^{*UD}$	$\sigma_{comp}^{*UD}$	$a$	$b$	$n$	$m$	$R_0$	$h$
GPa	GPa	GPa			MPa	MPa					MPa	MPa
115	8	4.5	0.31	25	1750	1050	0.76	0.41	0.73	0.71	44.9	2804



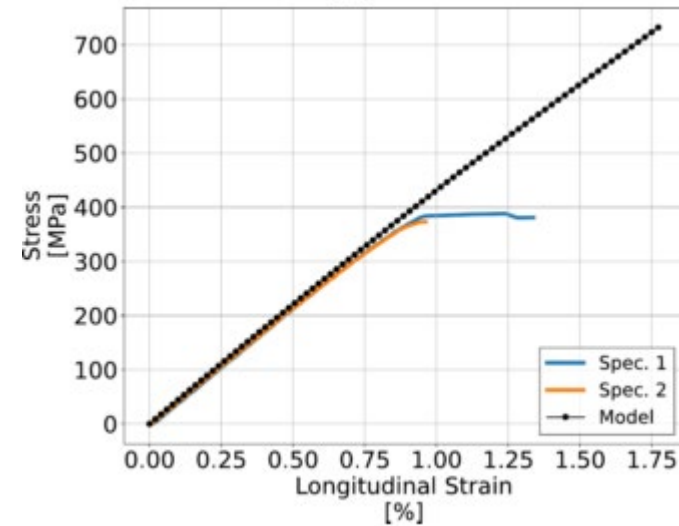
# Traction on Quasi-Iso Unidirectional Carbon/Epoxy



*Q-iso 0/90/45/-45*



*Q-iso 22.5/-67.5/67.5/-22.5*

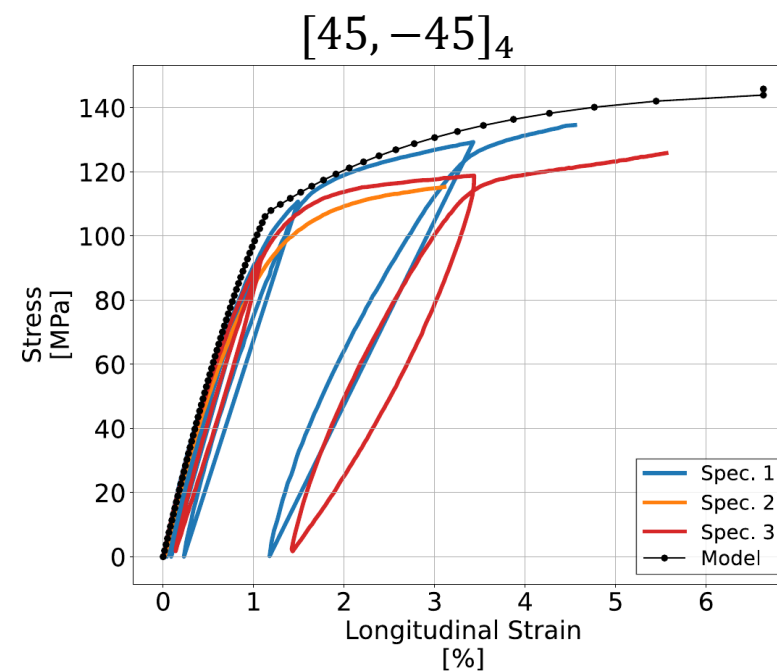
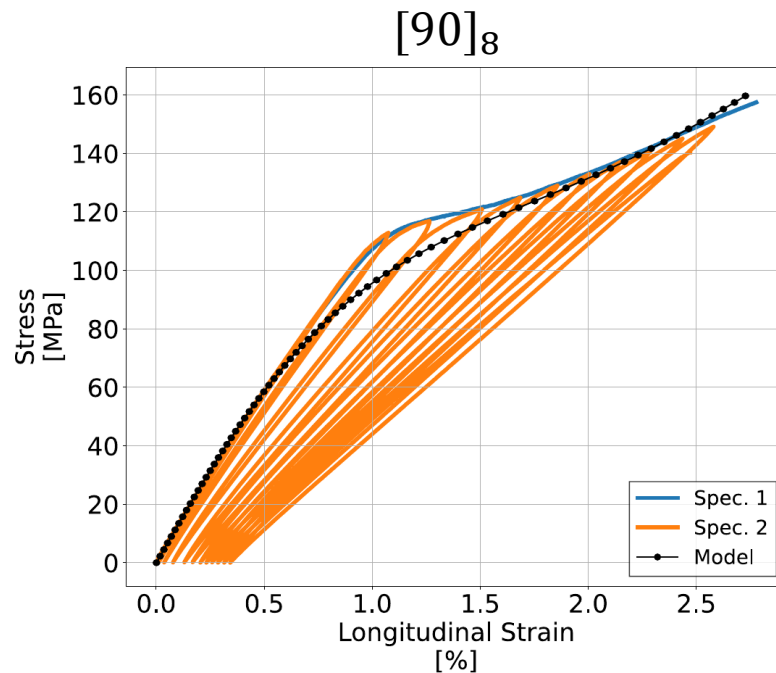
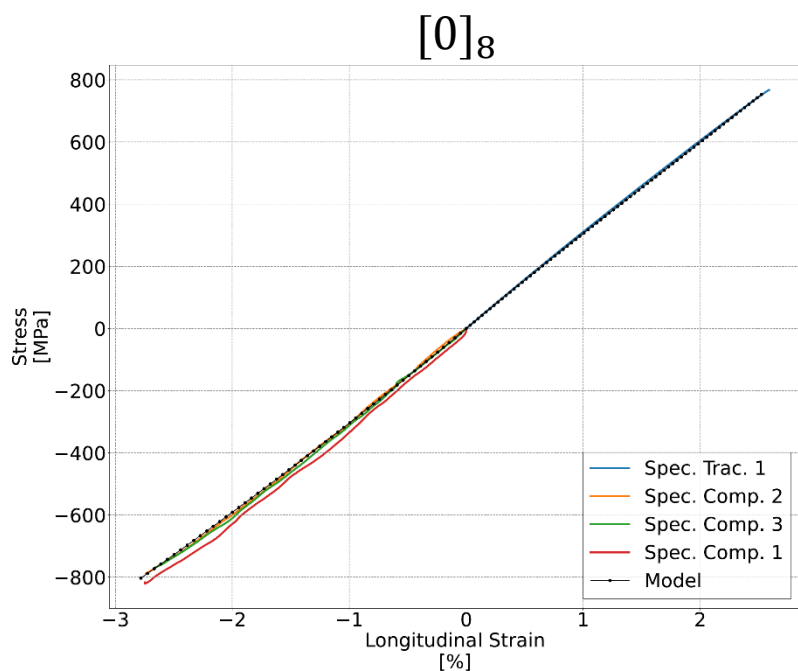




# LMA Damage model

## Identification on Unbalanced Woven Glass/Epoxy

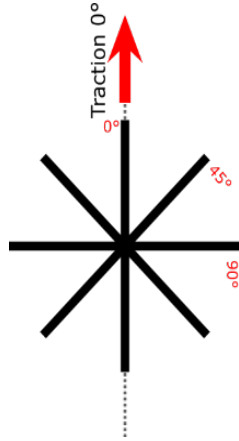
- Identification of LMA damage model parameters



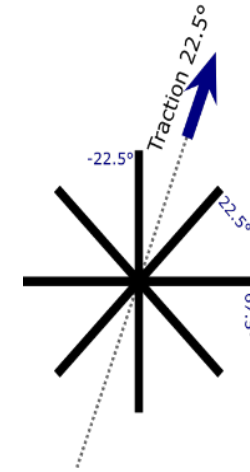
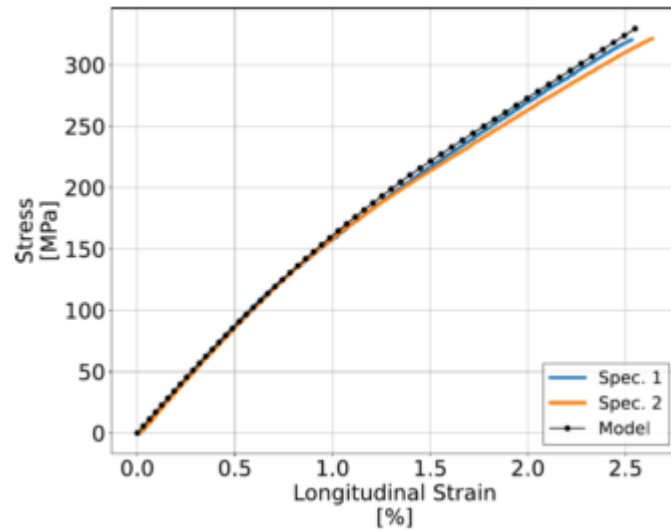
$E_1^{*UD}$	$E_2^{*UD}$	$G_{12}^{*UD}$	$\nu_{12}$	$\gamma$	$\sigma_{tens}^{*UD}$	$\sigma_{comp}^{*UD}$	$a$	$b$	$n$	$m$	$R_0$	$h$
GPa	GPa	GPa			MPa	MPa					MPa	MPa
35,5	10	3,8	0,25	3.0	900	900	1.35	0.25	0.85	0.75	42	3785



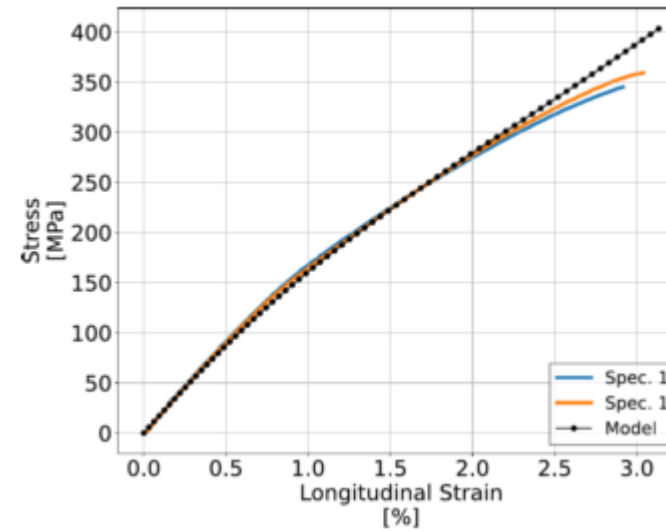
# Traction on Quasi-iso Unbalanced Woven Glass/Epoxy



*Q-iso 0/90/45/-45*



*Q-iso 22.5/-67.5/67.5/-22.5*



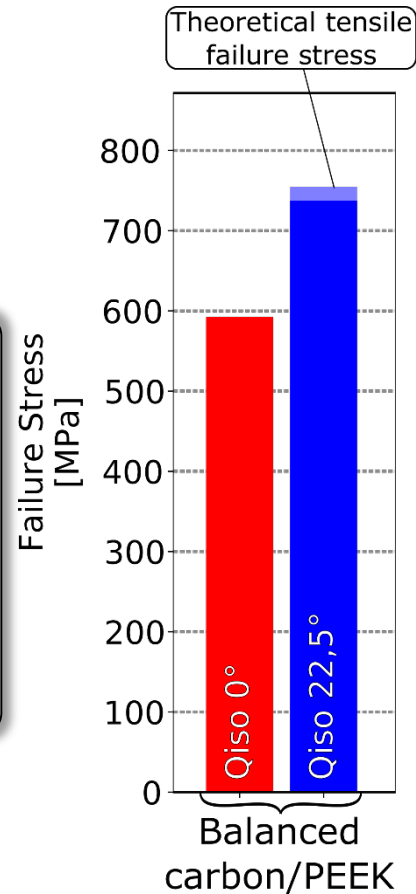


# Traction on Quasi-iso Balanced Woven Carbon/PEEK

Failure in fibre direction

$[0, 45]_s$  laminate

Thickn ess	Virtual Ply	11	22	$\sigma_{12}$	$d_{12}$
		$\sigma$	$\sigma$		
$\delta$	0	1625	-6	0	0
$\delta$	90	-527	96	0	0,35
$\delta$	45	565	52	4	0,25
$\delta$	-45	565	52	-4	0,25



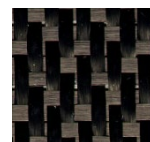
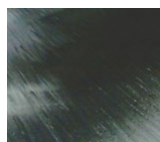
Failure in fibre direction

$[22.5, -22.5]_s$  laminate

Thickn ess	Virtual Ply	11	22	$\sigma_{12}$	$d_{12}$
		$\sigma$	$\sigma$		
$\delta$	22,5	1625	18	47	0,15
$\delta$	-67,5	-225	86	-28	0,44
$\delta$	67,5	-225	86	-28	0,44
$\delta$	-22,5	1625	18	45	0,15

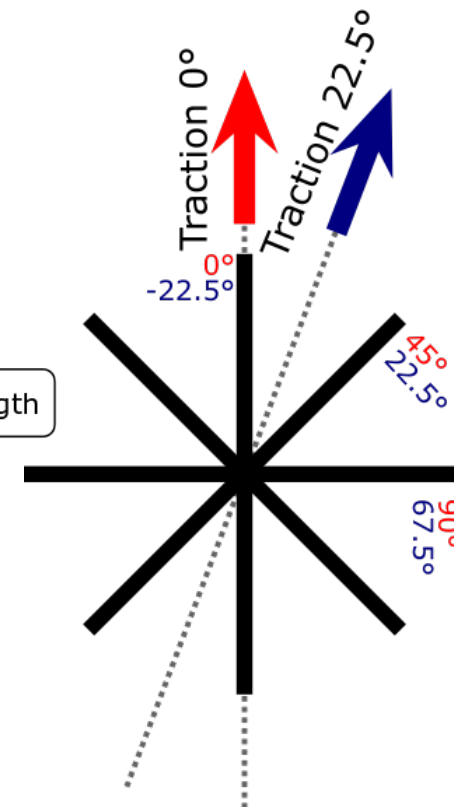
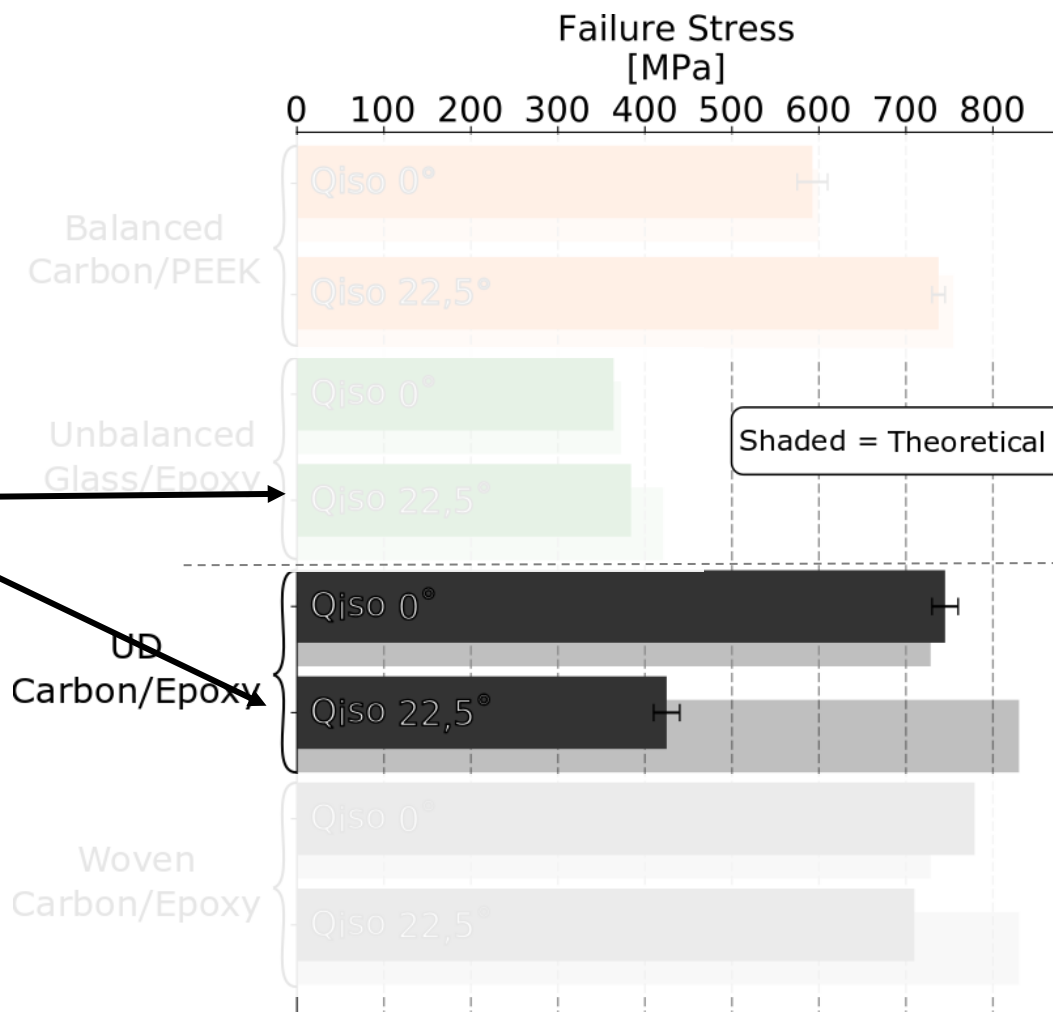
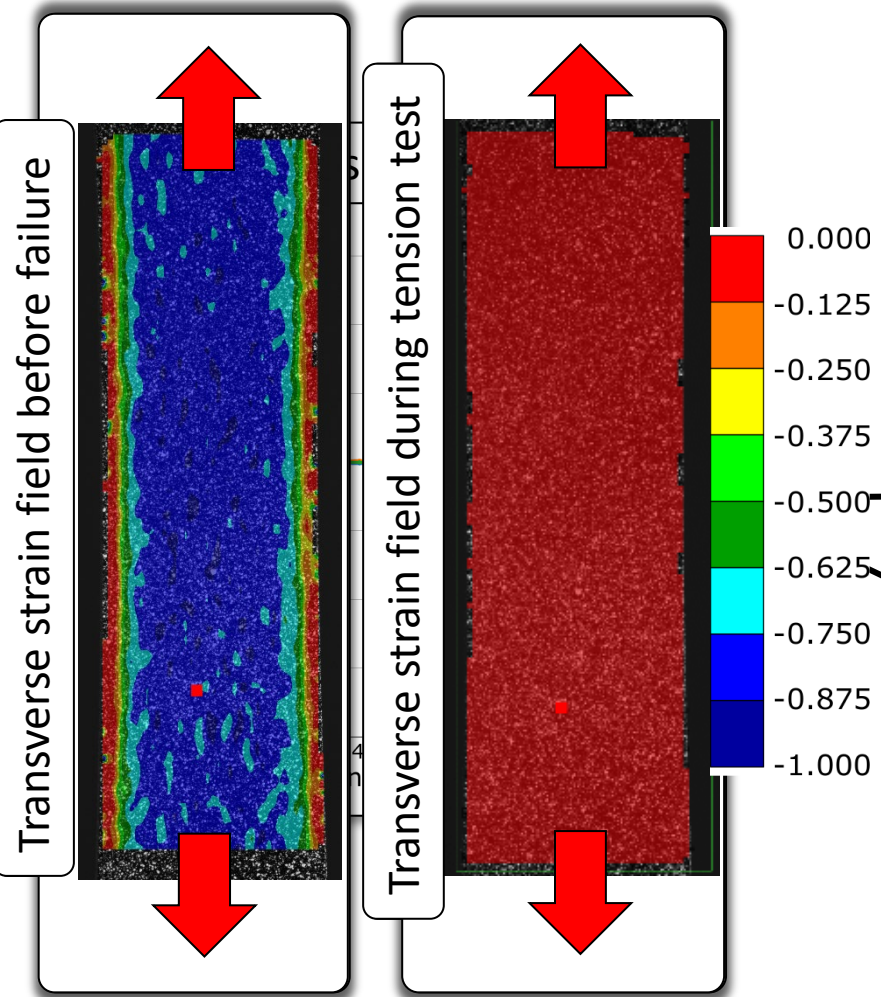
$E_1^{*UD}$	$E_2^{*UD}$	$G_{12}^{*UD}$	$\nu_{12}$	$\gamma$	$\sigma_{tens}^{*UD}$	$\sigma_{comp}^{*UD}$	$a$	$b$	$n$	$m$	$R_0$	$h$
GPa	GPa	GPa			MPa	MPa					MPa	MPa
109	10	4.5	0.29	0.0	1625	1625	0.43	0.31	0.72	0.72	60	10712

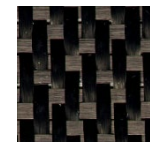
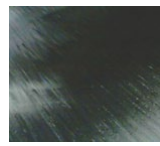




# Failure of Quasi-iso UD C/E et Woven G/E and C/E,TP

(Cocchi, 2020)





A simple test :

- to qualify the resistance to delamination
- a limit of plane stress models

